I. INTRODUCTION

Ultra-cold neutrons (UCN) are defined as neutrons that can be trapped in material bottles and guides because their kinetic energies are less than the effective potential \( V_F \) (the volume average of the Fermi potential),

\[
V_F = \frac{2\pi h^2}{m} Na,
\]

where \( N \) is the number density, \( a \) is the material’s neutron scattering length, and \( m \) is the neutron mass. \(^{58}\)Ni exhibits one of the largest potentials of available materials, 342 neV. Neutrons with kinetic energies below this potential (i.e., velocities below 8.09 m/s) can be trapped in a \(^{58}\)Ni bottle. Two books and a recent review highlight the wide variety of physics that can be performed using trapped UCN.1–3

In the past decade, experiments have demonstrated several advantages of using ultra-cold neutrons for beta decay experiments. Measuring the decay of neutrons trapped in material bottles eliminates systematic errors associated with defining the volume and flux that have plagued neutron lifetime experiments with cold neutron beams4–7 and therefore allows more precise measurements.8–13 More recently, results obtained with the Los Alamos Neutron Science Center (LANSCE) UCN source have demonstrated that the high polarizations and low backgrounds that can be obtained with spallation-driven, pulsed UCN sources can reduce the systematic errors in measuring the spin dependence of neutron beta decay relative to cold neutron beam-based experiments.

The idea that solid deuterium (SD2) can be used as a superthermal UCN source goes back to a paper by Golub and Boening.18, 19 Pokotilovski pointed out the advantages of UCN production in SD2 at pulsed neutron sources;20 the use of spallation as a pulsed source for neutrons was suggested by the Gatchina group.21–23 New UCN sources, using superthermal production24 with either superfluid helium or solid deuterium as a converter material, are being built at several facilities.24–28 Recently, a very encouraging result has been published by Masuda for a prototype source based on production in superfluid helium.29

The lifetimes of UCN in solid ortho-deuterium are limited by the neutron’s decay time, nuclear absorption of UCNs on the deuterium, nuclear absorption on contaminating hydrogen, thermal upscattering from the deuterium,
and upscattering caused by spin conversion of contaminating para-deuterium. These lifetimes, measured in solid ortho-deuterium at temperatures below 12 K, are long enough to yield high densities in a spallation driven source, in agreement with theoretical calculations and correspondingly high densities were measured in a small scale prototype UCN source. UCN production rates in solid ortho-deuterium measured in experiments at PSI and at LANSCE have verified the earlier work in more quantitative and controlled experiments.

Here, we report on results that have been obtained with a spallation-driven pulsed UCN source, driven with protons provided by the 800 MeV Los Alamos Neutron Science Center linear accelerator at the Los Alamos National Laboratory. The target moderates and converts spallation neutrons, produced in a tungsten target, to UCN in a windowless solid deuterium volume inside of a UCN guide system. The neutrons are transported through a stainless steel guide system to an experimental area where they can be used for experiments. In this paper, we describe the design of the source and measurements and predictions of the cold neutron and UCN production rates. We compare Monte Carlo predictions of the UCN transport times and flux through the guide system to their measured values, and use the validated Monte Carlo results to predict the densities available for experiments.

II. DESIGN

The details of the source are shown in the schematic drawing in Figure 1. Protons from the LANSCE 800 MeV accelerator are delivered to a 12 cm long helium gas-cooled tungsten alloy-spallation target. Recently (2010), the target shape has been changed from a right circular cylinder (2 cm diameter) to a target with an approximate square cross section with rounded corners with 2.5 cm sides in order to increase the amount of tungsten in the path of the proton beam. This has improved the produced UCN rates by ∼50%. The target is surrounded by a room temperature beryllium reflector, in which a volume of SD2 is embedded. The SD2 volume, a vertical right circular cylinder 19.7 cm diameter and 5.7 cm high, is contained in a liquid-2 cm thick liquid helium-cooled aluminum cryostat that is coated with 58Ni to reflect and contain the UCN. A set of fins (apparent in the inset in Figure 1) are machined in the bottom of the aluminum cryostat to improve the surface contact between the liquid helium and the solid deuterium. This entire assembly is surrounded by approximately 1 m of reactor grade graphite. Between the solid deuterium volume and the beryllium reflector is a 1 cm thick layer of polyethylene beads with an effective density of 0.5–0.6 g/cm³, cooled by some of the boil off gas from the liquid helium that cools the SD2. The temperature of the polyethylene beads depended on the proton current delivered to the W-target and was around 150 K at an average current of 5.8 µA.

Temperatures were typically measured using cernox sensors clamped to the aluminum outer wall of the guide vacuum chamber. These sensors provided reproducible and reliable temperatures with roughly a 1 K uncertainty. In the case of the polyethylene, the sensor was mounted to the outside of the aluminum can containing the polyethylene beads, and operational conditions (He vapor flow through the polyethylene) could vary significantly. This introduces a difficult to quantify but significant uncertainty into these temperature measurements. Measurements and MCNPX Monte Carlo calculations indicated only a weak dependence of the UCN production rate on the polyethylene temperature, because a significant amount of neutron moderation was provided by the SD2.

The aim of this design was to couple the solid deuterium volume as closely as possible to the spallation target in order to take advantage of the high neutron densities possible in spallation neutron production. Since only ∼20 MeV of thermal energy is deposited in the target assembly for each spallation neutron produced, compared to ∼200 MeV per neutron in a reactor, the cold neutron density in a spallation-driven source can be higher for a given cooling capability. However, because of the small spallation source volume, the cold neutron density in the SD2 would fall quickly if it were moved away from the spallation target. The technical challenge was to provide enough cooling to the solid deuterium to keep the temperature sufficiently low (< ∼10 K) so as not to impact the UCN lifetimes in the target due to thermal upscatter, while the beam was on. The source of heating was both charged particles and gamma rays produced in proton beam-target interactions.

The lower part of the target was constructed from aluminum and an aluminum-beryllium alloy in order to keep the heat load from the target walls to a minimum. Thermal isolation between the solid deuterium volume and the upper target region was provided by an explosively bonded aluminum to stainless steel thermal break. The temperature of the UCN guide above the thermal break could be controlled by flowing boil-off helium gas from the SD2 cooling through a heat exchanger built into the outer target wall.

Biological shielding was provided by ∼2 m of steel and 1.8 m of concrete on the sides and top of the source box with somewhat more shielding on the downstream face. The shielding is sufficient to allow experimentalists to occupy the experimental area with up to 10 µA of beam with no precautions other than standard dosimetry.

FIG. 1. Cutaway view of the source. The graphite cube is 1.8 m on a side. This entire assembly is surrounded by the biological shield, consisting of at least 3 m of steel and 2 m of concrete in all directions.
The inside wall of the cryostat volume and vertical guide was sputter-coated with 200 nm of $^{58}$Ni. When the UCN exited the top surface of the SD$_2$ into the vacuum in the guide, they received a potential boost of 102 neV; gravity was used to cancel this effect with a 1 m vertical section of 18 cm diameter guide before the stainless steel horizontal guide section that transported the UCN out of the biological shield wall. The 342 neV potential of $^{58}$Ni ensured that all of the neutrons that could be transported by stainless steel (potential 189 neV) into the experimental area were also trapped by the walls in the lower volume of the source.

A butterfly (flapper) valve, attached to the bottom of the vertical guide above the SD$_2$, is also shown in Figure 1. This was actuated by a rotation shaft that exited from the top of the system and was driven by a stepping motor. The opening and closing time of the flapper valve was about 0.1 s.

When in production, the peak proton current from the accelerator was typically 10 mA of protons, delivered in 5 pulses of length 625 $\mu$s at 20 Hz, with a gap between groups of pulses of 5.0 s. The total charge delivered per pulse group was 30 $\mu$C in $\sim 0.2$ s for an average current of 150 $\mu$A during the time when the UCN flapper valve was open. The longer term average current delivered to the target in this mode was 5.8 $\mu$A.

Previous design calculations$^{14,35}$ predicted that the total number of cold neutrons (CN) through the solid deuterium volume would be about 3 CN per proton delivered to the tungsten target (this gave a cold neutron flux density of $6 \times 10^{10}$ CN/cm$^2$/s/\muA). The UCN production was predicted to be 250 UCN/cm$^3$/\muC inside the SD$_2$ volume. Because the source performance fell below these expectations in early tests, we conducted measurements of the flux from the UCN source and performed new calculations with the latest MCNP5/MCNPX codes and their standard data libraries.$^{36-38}$ These are described below.

III. COLD NEUTRON PERFORMANCE

Measurements of the cold neutron flux in the target volume were accomplished using two methods: (1) argon activation by the cold neutron flux and (2) direct counting cold and very cold neutrons with a $^3$He-based neutron detector of known efficiency in a time of flight experiment.

A. Activated argon cold neutron flux measurement

An argon-activation experiment was performed by freezing 15.2 g of natural isotopic abundance argon into the empty SD$_2$ volume, delivering a small amount of proton charge through the tungsten target, and then recovering some of the gas and counting gamma rays produced by the beta decay of $^{41}$Ar. The argon gas was preloaded into an external calibrated loading volume of 7.9 l at 1.3 $\times 10^{5}$ Pa (Figure 2). This was subsequently opened to the source and UCN guides, and the temperature and pressure were allowed to equilibrate. The pressure after equilibration was 6.3 $\times 10^{3}$ Pa. The volume of the SD$_2$ chamber, vertical guide, and horizontal guide was 159 l.

The cryostat was then cooled to 60 K (freezing the argon into the empty cold SD$_2$ volume of the cryostat) and exposed to the neutron fluence produced by $1.52 \times 10^{15}$ protons impacting the tungsten spallation target. The proton fluence was measured with a Bergoz coil$^{39}$ to a precision of several percent. The polyethylene (cold moderator) temperature for this irradiation was 155 K. After the irradiation, the cryostat was warmed until the pressure in the loading volume and UCN guide system was $4.9 \times 10^{3}$ Pa (82% recovery). The calibrated loading volume was closed off from the rest of the system, the remaining argon in the source and guides was pumped out, and the 1.2 MeV gamma rays from the beta decay of $^{41}$Ar ($t_{1/2} = 126$ s) in the calibrated loading volume were counted. A sample spectrum is shown in Figure 3.

The product of photopeak efficiency and effective solid angle for the high purity germanium (HPGe) detector was measured by mounting a $^{60}$Co source of known activity at the loading volume location and comparing rates of the 1.17 and 1.33 MeV $\gamma$-ray peaks to the known decay rate. The finite source volume of the argon was accounted for by averaging the solid angle over the argon volume. From these measurements, the $^{41}$Ar production rate per proton was calculated to

FIG. 2. Schematic layout of the argon activation experiment. Parts of the biological shield are removed in this figure so that the UCN transport is visible. The calibrated volume was used for loading, retrieving, and measuring the decay of the argon gas. The location where the vanadium foil experiment was performed is indicated.

FIG. 3. Spectrum of gamma rays from the irradiated argon (red) and the background (blue). The main peak consists of the 1.2 MeV $\gamma$-rays from argon-41 decay.
be $6.5 \times 10^{-4}$ integrated over the neutron spectrum. This can be compared to the MCNP prediction of $7.1 \times 10^{-4}$. The cold neutron fluence was calculated from these measurements, using the thermal neutron capture cross section of $^{40}$Ar of 0.66 barn, a $1/v$ neutron velocity dependence of the cross section, the assumption of a Maxwellian neutron spectrum centered at the polyethylene moderator temperature of 155 K, and a MCNP calculation of the relative contribution of cold neutrons to the argon-41 activation of 60%. This gave a cold neutron fluence of $0.84 \pm 0.17$ neutrons/proton through the SD$_2$ source area in the absence of SD$_2$, which corresponded to a flux density of $(1.7 \pm 0.3) \times 10^{10}$ CN/cm$^2$/s/$\mu$A. The peak neutron flux was about $1.33 \times 10^{13}$ CN/s/cm$^2$. A 20% uncertainty, which dominated the total uncertainties quoted on these results, was assigned to account for our lack of knowledge of the exact geometry of the frozen argon in the SD$_2$ volume.

**B. Time-of-flight (TOF) cold neutron flux measurement**

The time-of-flight experiment to benchmark the MCNP cold neutron flux was performed with a $^3$He-based neutron detector mounted on the top of the 2 m long iron and borated-polyethylene laminated shielding plug that closed the biological shield package from the top. The plug had two open 2 cm diameter vertical channels: one with a 0.75 mm aluminum window and the other with a 2 mm pyrex window, each 2 m from the detector. The detector viewed the cold neutron flux through both channels. The length of the neutron flight path in this geometry was 3.60 m. The limiting solid angle was the 2 cm diameter aperture immediately below the detector, with a solid angle of $2.4 \times 10^{-5}$ sr. The calculated efficiency of the detector for 25-meV neutrons was 0.19. A pulse-height spectrum from the detector in a typical cold neutron detection run is shown in Figure 4. For these measurements, protons were delivered to the tungsten spallation target in 250 ns long pulses of $\sim 1.4 \times 10^{10}$ protons at a rate of one pulse per second. As in the argon-activation measurements described above, the proton fluence was measured with a Bergoz coil. The arrival of pulses from the neutron detector (TOF) was measured as a function of time after the proton pulse. A typical TOF distribution with the polyethylene at a temperature of 220 K, measured with the source empty (no solid deuterium), is shown in Figure 5.

Figure 5 also shows the time-of-flight distribution measured with 1000 cc of solid deuterium at a temperature of 5 K in the cryostat and with a polyethylene temperature of 60 K. The distribution demonstrates a considerable enhancement of the relative population of neutrons with a time of flight longer than 3.35 ms, which corresponded to an energy below 6 meV. The total number of protons delivered to the tungsten target in this run was $5.7 \times 10^{13}$. Deducing the shape of the cold neutron energy spectrum from these data required a complicated deconvolution of the TOF-spectrum due to the energy-dependent moderation time in the source ($400-600 \ \mu$s), which dominated the resolution function. This width was comparable to the width of the measured spectrum. The integral over the spectrum, however, did not depend on the resolution function; therefore, it could be directly compared with the MCNP modeling. We performed such a comparison for neutron flux at the detector position after taking account of the energy-dependent $^3$He detector efficiency. For the first spectrum, the integral of neutrons with energy below 100 meV was $1.56 \times 10^5$ neutrons per $\mu$C of protons, while the corresponding MCNP prediction was $1.70 \times 10^5$ per $\mu$C. For the second spectrum, the integrals below 25 meV were $0.75 \times 10^5$ per $\mu$C of protons measured and $0.86 \times 10^5$ per $\mu$C predicted. In both cases the agreement is within 20%.
The MCNP simulation was performed with the codes MCNP5 and MCNPX. We used the $S(\alpha, \beta)$ option of the MCNP cross sections for SD$_2$, graphite, and beryllium, and the Maxwellian MCNP gas model cross sections for other materials, including polyethylene. The MCNP5 data library does not have polyethylene kernels for temperatures below 300 K. We therefore were forced to use the MCNP gas model for temperatures other than ambient. In order to estimate the systematic effect of making this change, we made comparison calculations (with SD$_2$ in the cryostat) using the MCNP gas model instead of the desired polyethylene kernel.

We used the geometry for the LANL ultra-cold neutron source developed by Xu, which takes into account all essential features of the setup shown in Figure 1. The tight collimation in the cold neutron flux measurement prevented a direct MCNPX modeling of the absolute detector rates. Instead, a two stage procedure was applied. First, the cold neutron flux leaving the SD$_2$ surface was modeled by MCNPX in a standard way with a volume proton source. Next, the solid angle of the collimator-detector system was modeled using MCNP5 with a surface cold neutron source.

IV. UCN PRODUCTION

The production of UCN in solid deuterium was measured in the experimental setup shown in Figure 6. The source was cooled and filled with solid deuterium. A detector was installed in the vertical UCN guide that led up from the SD$_2$. It was located about 165 cm above the bottom of the source. The detector had two active regions, each 2.2 cm thick separated by a thin nickel foil. The active area of the detector was $7.8 \pm 0.2 \times 7.8 \pm 0.2$ cm$^2$. Because of the Fermi potential of the nickel, the second detector saw no UCN.

![Figure 6. Geometry used in the simulations of the internal measurement of UCN production in the SD$_2$.](Image)

The detector was filled with a gas mixture of $8 \times 10^4$ Pa of CF$_4$ and $(1.00 \pm 0.01) \times 10^5$ Pa of $^3$He. A schematic diagram of the detector is shown in Figure 7. The tungsten target was irradiated with proton pulses and the arrival time of pulses from the detector was measured as a function of time after the proton pulse. The detector response was modeled by tallying only neutrons that were absorbed in the gas. The lifetime for absorption was determined by the $^3$He pressure to be 3.2 ms.

The detector was configured with an internal voltage divider to place the cathode planes at 1/3 of the potential of the anode planes using a string of 100 MΩ resistors. The cathodes were bypassed to ground through 1 nF capacitors. The outer cathodes were constructed from electro-formed nickel grids with 97% open area. The inner cathode was a solid 25 μm thick nickel foil. The anode/cathode spacing was 0.4 mm.

The detector was operated at an anode voltage of 3400 V to provide sufficient anode gain to ensure a good signal-to-noise ratio while driving the 4.5 m of coaxial cable needed to get the signal out of the shielding package. The signals were amplified in a fast (200 MHz) amplifier with a gain of ~20, and then in an Ortec timing filter amplifier. An integration time of 50 ns and a differentiation time of 500 ns gave good signal-to-noise performance.

The detector was separated from the internal volume of the UCN guide by a nickel barrier with a potential of 242 neV, a lifetime of $3.2 \times 10^{-4}$ s, and a thickness of 25 μm. The SD$_2$ was modeled with a potential of 108 neV and total lifetime for UCN of $2.0 \times 10^{-2}$ s. The internal guide was modeled with a Fermi potential of 342 neV, a non-specularity of 0.025, and a loss per bounce of $2.8 \times 10^{-5}$.

Data were taken with a 625 μs long beam gate, delivered at a rate of one beam gate every 30 s. Within each beam gate, the protons were delivered in micropulses and separated (leading edge to leading edge) by 1.788 μs. The charge in each beam pulse was about 0.5 μC. The time of arrival distribution in the front detector is shown in Figure 8.

In the calculation, neutrons were chosen from a $v^2 dv$ distribution up to 200 m/s. Arrival times at the detector were
The transport of neutrons to the detector was predicted with a Monte Carlo calculation assuming a Maxwellian energy distribution in the solid deuterium and was normalized to the difference between full and empty. The result is shown in Figure 8. The cut off near 0.2 s corresponds to the flight time expected for 219 nV neutrons at the surface of the SD2, the minimum energy needed to overcome the sum of the gravitational and the aluminum barrier potential to make it into the detector. The production rate of UCN (Neutrons with kinetic energies below (380–109 nV) in the solid deuterium, neutrons that are trapped by a 58Ni potential after they receive a 109 nV boost on exiting from the solid deuterium) can be obtained by integrating the distribution. The resulting production density is 85 ± 10 UCN/μC/cm³.

On the other hand, relying on our successfully benchmarked (see Sec. III) MCNP5 prediction of cold neutron flux, we have simulated the cold neutron spectrum for the source. It is shown in Figure 9. The temperature of the polyethylene in this case is 150 K. A visible structure is produced by the MCNP data file for solid deuterium at 20 K. The fluence averaged over the SD2 volume is 2.0 × 10¹⁰ /cm²/μC for neutron energies below 25 meV (this is the energy range effective for the UCN production). We find good agreement between this prediction and the result obtained from argon activation. With this spectrum, with the deuterium molecular number density of 3 × 10²² cm⁻³ and with the UCN spectral (in the dependence of the cold neutron energy) production cross sections measured by Atchison, we have calculated the UCN production density to be 10⁷ ± 20 UCN/μC/cm³, in reasonable agreement with the experimental result of 85 ± 10 UCN/μC/cm³. With an average proton beam current of 5.8 μA and a peak current of 120 μA, the source in principle can achieve a peak UCN density of 10,000 UCN/cm³. In fact, since the volume of the SD2 only fills 1/3 of the volume below the flapper valve, the actual peak densities were only observed to be 3000 UCN/cm³.

We note also that in the latest in-beam study at LANSCE, the UCN effective production cross section was measured to be 1.27 × 10⁻⁶ b per molecule for the UCN energy range of 0–300 nV, in agreement with the cross sections of Atchison, when these are integrated over the neutron spectrum from LANSCE flight path FP-12, which is characterized by the neutron temperature of 35 K.

The current results can also be compared with previous measurements of the UCN production in our prototype source of 460 ± 90 UCN/μC/cm³, a factor of 4.3 ± 1.2 higher than our measurements of the present source. The prototype source SD2 volume had a diameter of 8 cm, a solid polyethylene moderator cooled to 4 K, and a beryllium reflector cooled to 77 K. MCNP modeling suggests the smaller volume and different aspect ratio of the prototype SD2 volume gives a factor of two higher density when compared to the present source. The remaining difference of a factor of two is probably due to the combined effects of a different design and performance of the polyethylene moderator, to different absorption of cold neutrons in the construction materials, and to the larger tungsten spallation target used in the prototype.

V. TRANSPORT

Measurements of the UCN flux external to the biological shield package were used to characterize the overall source and guide performance. The drawings in Figure 10 show the configuration used for these measurements. The flux from the source could be measured using the main detector by opening the gate valve (labeled in the figure). For normal operation, the proton beam was delivered in groups of five 625 μs pulses delivered at 20 Hz with a spacing between groups of 5 s. This is illustrated in the graph shown in Figure 10. The average current in these measurements, measured using the Bergoz coil, was limited to about 5.0 μA by the accelerator safety system.

The neutron flux and the lifetime of UCNs in the source and guides were measured by using UCN detectors external to the shield wall. The transport properties of the source were benchmarked using two measurements. In the first, the gate valve was closed and protons were delivered to the target at a rate of 1 group of pulses per 60 s. Measurements were made...
FIG. 10. Experimental configuration used to measure the external source performance. The inset at the left shows the details of the flapper valve. The graph in the upper right shows beam and shutter timing for normal operation.

for three states of the flapper valve: open, closed, and flapping. In the flapping state, the flapper was open at the beginning of the pulse group and closed at the end. Opening and closing times were \( \sim 0.1 \) s. The total time opened was \( \sim 0.5 \) s.

The source was modeled with a Monte Carlo transport code that included gravitational, magnetic, and material potentials. The system was modeled using a series of connected right circular cylinders. Each cylinder was characterized by a wall Fermi potential, a loss per bounce, a non-specularity fraction, an internal bulk potential, a spin-dependent potential, and a scattering length. The source was modeled by picking a starting point and direction for neutrons in the SD2 and transporting them by calculating the intersections of their parabolic trajectory with guide boundaries. At the intersection, they were either absorbed, reflected specularly, reflected diffusely (into a \( \cos(\theta) \) angular distribution, where \( \theta \) is measured with respect to the normal from the guide), or passed into a connected guide section. The connections between guides could be opened or closed at different times. This model did not include more quantum mechanical detailed models of reflection and transmission from potential barriers or of scattering from rough surfaces.

Plots of the rate of UCNs measured in the monitor detector for the flapper-open run are shown in Figure 11 and for the flapper-closed run are shown in Figure 12. The arrival time distribution at early times was sensitive to the non-specularity of the guide surfaces. A single non-specularity parameter was used for all of the guides in the model, and this was adjusted to fit the region between 1 and 10 s in the data presented in Figure 11. Monte Carlo predictions as a function of the non-specularity and the loss per bounce are also shown in Figures 11 and 12. A best fit of \( 3.0(5) \times 10^{-2} \) and \( 3.5(1) \times 10^{-4} \) were obtained for the non-specularity and the loss per bounce, respectively.

A potential of 100 neV, a neutron lifetime of 30 ms, and a scattering length of 4 cm were used for the solid deuterium. These were calculated knowing the fraction of \(^1\text{H}\text{H}^2\text{H}\) molecules contaminating the \(^2\text{H}_2\) in the cryostat (the H-D fraction), the density of the deuterium, and the ratio of ortho- and para-spin states of the deuterium. The normal values of these parameters were \( 2.0 \times 10^{-3} \) for the hydrogen-I contamination, \( 0.2 \) g/cm\(^3\) for the density of the SD2, and 1.0\% for the para-deuterium contamination. The H-D fraction was supplied by the manufacturer of the gas, the density was obtained from Silvera,\(^{44}\) and the para-deuterium fraction was measured using Raman scattering\(^{45}\) from a gas sample.

FIG. 11. UCN lifetime measurements with the flapper valve open. The data here and in Figures 13 and 14 were taken with \( \sim 1.2 \) l of SD2 in the source. The data were measured with a spacing between proton pulses of 100 s. The curves show the Monte Carlo predictions for different values of the guide non-specularity given in the legend.
the para-deuterium from the room temperature fraction of $1/3$ was accomplished by using a catalytic converter which achieved $\sim 4\%$ and then by irradiating the source with the proton beam, which lowered the fraction to $\sim 1\%$ after $\sim 1$ week of running at an average proton current of $4 \mu A$.

The surface of the VCR connection to the monitor connector was not well determined. It was modeled as a vertical section $7$ cm long of $1$ cm diameter guide with a non-specificity of unity. This was checked by comparing the counting rate in the monitor detector with that in a $7.5$ cm diameter guide coupled through a super conducting magnet, the prepolarizer magnet (PPM), that normal held a magnetically embedded aluminum foil that decoupled the source vacuum from the experiment vacuum while polarizing the UCN neutron beam. Measurements of the two monitor counting rates along with the Monte Carlo predictions are shown in Figure 13. This ensures that the transport into the monitor detector is understood to the same level as the transport into the main detector.

The efficiency of the UCN detectors included several terms: losses in the windows (measured to be $\sim 50\%$), losses due to wall effects (measured to be $20\%$), thermal upscattering of UCNs from the CF$_4$ (calculated to be $20\%$), and geometric loss (calculated to be $12\%$). The net UCN monitor detector efficiency was $0.28(5)\%$.

This model of the source was applied to data taken during the 2009 and 2010 LANSCE accelerator cycles. Between these two cycles, the tungsten spallation target was changed from a cylinder to a “D” shape that had about twice the mass and was expected to produce more spallation neutrons. The number of neutrons produced in the SD$_2$ per $\mu C$ of incident proton fluence was adjusted in the model to reproduce the measured monitor counting rate with the gate valve closed. This gave $60(12)$ UCN/$\mu C/cm^3$ for the 2009 target and $100(20)$ UCN/$\mu C/cm^3$ for the 2010 target. The normalization for the old target compares well with the number measured with the internal detector of $85 \pm 10$ UCN/$\mu C/cm^3$ and also agrees with the cold neutron density measurements when they are integrated over the UCN production cross sections.

The neutron density in the UCN guide achieved external to the shielding wall with the gate valve closed was $48(10)$ UCN/cm$^3$ in 2009 and $79(16)$ in 2010. The model was used to simulate the transport of UCN though the polarizing system and into the superconducting spectrometer (SCS) that used for UCNA. Significant loss in the density occurred in this transport because of the polarization; losses in the high magnetic field regions of the two polarizing guides; losses in SCS, where the neutron lifetime was comparable to the loading time of the SCS UCN trap; and losses due to entering the $1$ T magnetic field in the SCS. Figure 14 shows how the density evolved through the transport system. The predicted density achieved in the SCS, obtained by normalizing the calculation to the monitor detector, was $2.0(4)$ UCN/cm$^3$ and the predicted beta decay rate was $60(12)$, which agreed well with the measured decay rate of $40–60$, with a peak of $60$. This provided an absolute check on the predicted densities inferred from the Monte Carlo calculations and the agreement was good.
VI. DIRECT MEASUREMENT OF THE UCN DENSITY

The flux of UCN at the guide wall at the exit from the source was measured by affixing a 1 cm diameter, 250 μm thick vanadium foil to the guide wall, see Figure 2, outside of the biological shield and upstream of the gate valve. This is just below a 1.2 cm diameter port that is used for experiments. This is just below a UCN port that is being used for an experiment aimed at measuring the Fertz term in neutron beta decay. Gamma rays from the decay of $^{52}$V, formed by neutron capture on $^{51}$V, were measured in a HpGe detector and used to calculate the UCN flux at the guide wall. The negative Fermi potential of vanadium of $-7 \text{ neV}$ ensures incident neutrons enter the foil with high probability and the large thermal neutron capture cross section of 5.08 b, resulting in a neutron life time of $1.2 \times 10^{-5}$, implies nearly all neutrons that enter the foil will be captured.

The efficiency solid angle product for the detector was obtained by extrapolating a measurement of the 1173 keV and the 1332 keV lines from a calibrated $^{60}$Co source to 1434 keV, the energy of the most prominent line from the decay of $^{52}$V, with data taken in the same geometry as the vanadium foil measurement. The solid angle-efficiency product of the detector was $2.8 \times 10^{-2}$. Data were obtained after the beam was on for several lifetimes of $^{52}$V, 324 s, to ensure that production and decay of $^{52}$V were in equilibrium. A typical spectrum is shown in Figure 15.

The $^{52}$V production rate, $R$, was measured to be $R = 1.82(18) \times 10^3 \text{ s}^{-1}$ with a gate valve detector rate of 318 UCN/s. If this is taken as the UCN flux into the area of the foil, the UCN density can be calculated using kinetic theory as: $\rho_{\text{UCN}} = \frac{4R}{a \bar{v}}$, where $\bar{v} = 390 \text{ cm/s}$ is the average neutron velocity and $a$ is the area of the foil. This gives a density of 44 (5) UCN/cm$^3$ when normalized to the gate valve monitor rate 586 s$^{-1}$, obtained when the source and beam are optimally tuned.

There are two corrections made to this density. The first is due to thermal up-scatter that competes with absorption of UCN. We have measured the up-scatter lifetime by comparing the rates of up scattered neutrons measured in a bare $^3$He proportiona chamber external to a UCN guide with equal areal polyethylene and vanadium foils mounted inside of the vacuum system. Polyethylene was assumed to be a near perfect upscatterer. The ratio of the rates was 0.02 giving a correction factor of 1.02(2). The second correction arises from the oxide layer known to form on the surface of vanadium. The potential of $\text{V}_2\text{O}_3$ is large enough to totally reflect UCN trapped in a stainless steel bottle.

We have measured the effect of surface reflections by measuring the UCN absorption rate on a set of 1 cm diameter vanadium foils mounted on the wall of a 10 cm diameter 2 m long vertically mounted stainless steel guide in 10 cm steps at different elevations above beam height and comparing this to capture on hydrogen in set of 1 cm diameter polyethylene foils mounted at the same elevations. Polyethylene was assumed not to have surface effects. The 2.2 MeV capture gamma ray was measured for the polyethylene targets and the 1.48 MeV decay gamma ray from $^{52}$V was measured from the vanadium target. The data are shown in Figure 16. We have assigned a 100% error bar to each of these corrections to account for uncertainties in the assumptions about UCN interactions with the polyethylene surface.

The deficit observed in vanadium relative to n-p capture was fitted with a function that assumed it was due to a cut off at low velocity due to reflection from the oxide layer. Although this model is too simple to capture all of the physics it gives a good description of the data and gave a correction factor of 1.16(16). Applying these corrections gives a measured density of 52(9) UCN/cm$^3$ from the source when it is optimized, in fair agreement with the indirect estimate given above.

VII. CONCLUSIONS

The Los Alamos spallation-driven UCN source has been commissioned. We have described a set of measurements and simulations that together give confidence that the source is performing as expected. Good agreement has
been obtained between measurements and predictions based on MCNP5/MCNPX simulations and our Monte Carlo code which simulates UCN transport. Measurements of the cold neutron production, UCN production rate in the solid deuterium, and transport give results consistent with the measured UCN densities.

We conclude that with the average proton beam current of 5.8 $\mu$A, the UCN densities available for experiments of 52(9) UCN/cm$^3$ are competitive with densities which can be provided by sources at research reactors. The polarized density of $> 2$ UCN/cm$^3$ provided to the UCNA experiment allowed this experiment to compete with cold neutron beam measurements of the neutron decay correlation parameter $A$.\(^{16}\)


\(^{34}\)RCPM Monte Carlo N-Particle Transport Code System Including MCNP5 1.51 and MCNPX 2.6.0 and Data Libraries, 2008.


